



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1623	8951A43	GEAR HOUSING ASSEMBLY, CO	1		
1	1623	5356A 4	GEAR HOUSING ASSEMBLY	1		
53	18	46950 1	COTTER PIN, CLUTCH ACTUAT	1		5
54		NSS	SLEEVE, ADJUSTING - SHAFT	1	(Replacement Spool Assembly 81E	5
55		NSS	RETAINER, SPRING - SHAFT	1	(Replacement Spool Assembly 81E	5
56		NSS	WASHER, CLUTCH ACTUATING	2	(Replacement Spool Assembly 81E	5
57		NSS	SPRING, COMPRESSION	1	(Replacement Spool Assembly 81E	5
58		NSS	SPOOL, CLUTCH ACTUATING E	1	(Replacement Spool Assembly 81E	5
59		NSS	SHAFT, CLUTCH ACTUATING	1	(Replacement Spool Assembly 81E	5
60		76865	SHIFT CRANK	1		
61	15	47397A 1	SHIM, BEARING OUTER RACE	AR		16,16
62		NSS	FORWARD GEAR	1		5,6
63	31	30895T	ROLLER BEARING, FORWAR	1		5,6,16,17
64	31	35928T 1	TAPERED ROLLER BEARING A	1		5,16,17
65	52	853594T	CLUTCH, SLIDING	1		17
66	17	30632	CROSS PIN, CLUTCH TO PROP	1		
67	24	30893	SPRING, RETAINER - CROSS P	1		
68	44	824110	PROPELLER SHAFT	1		
69	43	92320T	REVERSE GEAR	1		5,6,17
70		35915	THRUST RING, BEARING CARF	1		5
71	30	88957T	BALL BEARING, REVERSE GEA	1		5,6,16,17
72	15	97166	SHIM, THRUST WASHER TO G	1		5,6,16,17
73	25	31534	"O" RING, BEARING CARRIER	1		3,16,17
74		73020A14	BEARING CARRIER ASSEMBLY	1		
75	31	30956T	ROLLER BEARING, BEARING	1		16,17
76	26	76868	OIL SEAL, BEARING CARRIEF	2		3,16,17
77	28	30281	KEY, LOCATING - BEARING CAF	1		
78	14	79447	TAB WAHSER, GEAR HOUSING	1		16,17
79		79448	COVER, GEAR HOUSING	1		
80	12	835467 1	THRUST HUB (FOR USE W/"BLA	1		
80		56292A 4	THRUST HUB (FOR USE W/M/C	1		
81	12	31211A 3	WASHER, PLINED - PROPELLER	1		
82	14	816629	TAB WASHER, PROPELLER NUT	1		
83	11	52707Q 1	NUT, PROPELLER	1		
84		31640Q 4	TRIM TAB ASSEMBLY, GEAR HO	1		
84		34127T 2	TRIM TAB ASSEMBLY, GEAR HO	OPT	THIS TRIM TAB CANNOT BE US	
85	10	32470	SCREW, TRIM TAB TO GEAR HO	1		
86	10	30206	SCREW, GEAR HOUSING TO DR	1		
87	11	826710 15	NUT, DRIVE SHAFT HOUSING S1	2		
88	13	42351 1	LOCKWASHER, PROPELLER SH	1		
42		96094A 2	GEAR SET	1		